

Citymaster 650 1470.15

12.0.1 Tightening torques



Tightening torque for DIN912 screws
with metric regular type screw threads

Festigkeitsklasse	8.8	10.8	12.8
Gewinde	(in Nm)	(in Nm)	(in Nm)
M3	1,3	2	2,2
M4	3	4	5
M5	6	8,5	10
M6	10	14	17
M8	25	35	42
M10	49	69	82
M12	86	120	145
M14	135	190	230
M16	210	295	354
M18	290	405	489
M20	410	580	692
M22	550	780	928
M24	710	1000	1198
M27	1050	1500	1772
M30	1450	2000	2447